

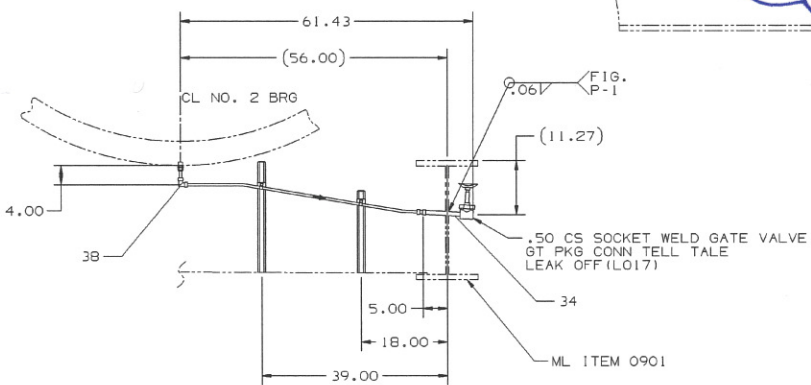
NOTES:

1. GENERAL MACHINING APPLIED PRACTICES ARE PER 348A9200.
2. PIPING APPLIED PRACTICES ARE PER 351A3700.
3. PIPING WELDS ARE PER PBA-A03, FIGURE PER APPENDIX II, FILLER METAL COLUMN AB PER APPENDIX I, ASSEMBLY WELDS ARE DESIGNATED WITH A SYMBOL "X", IF APPLICABLE.
4. STRUCTURAL WELDS ARE PER PBA-A01, FIGURE PER APPENDIX III, FILLER METAL COLUMN AB PER APPENDIX I.
5. INSTALL AND SUPPORT TUBING PER 215A4435.
6. INSTALL TUBE UNIONS AS REQUIRED.
7. TUBE RUNS ARE ILLUSTRATIVE ONLY.
8. CLEAN AND PAINT PER ML ITEM 0108.
9. FLOW DIRECTION IS DESIGNATED WITH AN ARROW SYMBOL.
10. SLOPE .25 INCH PER FOOT MINIMUM.
11. VALVE ORIENTATIONS ARE SUGGESTED AND MAY BE ROTATED TO AVOID INTERFERENCES.

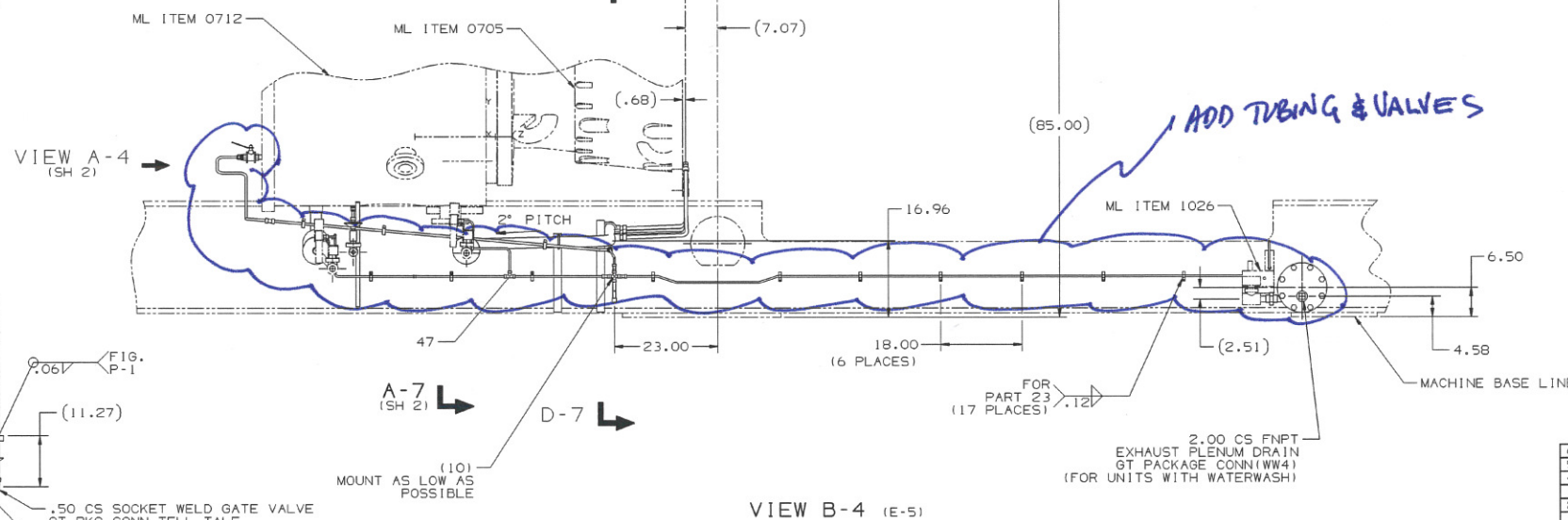
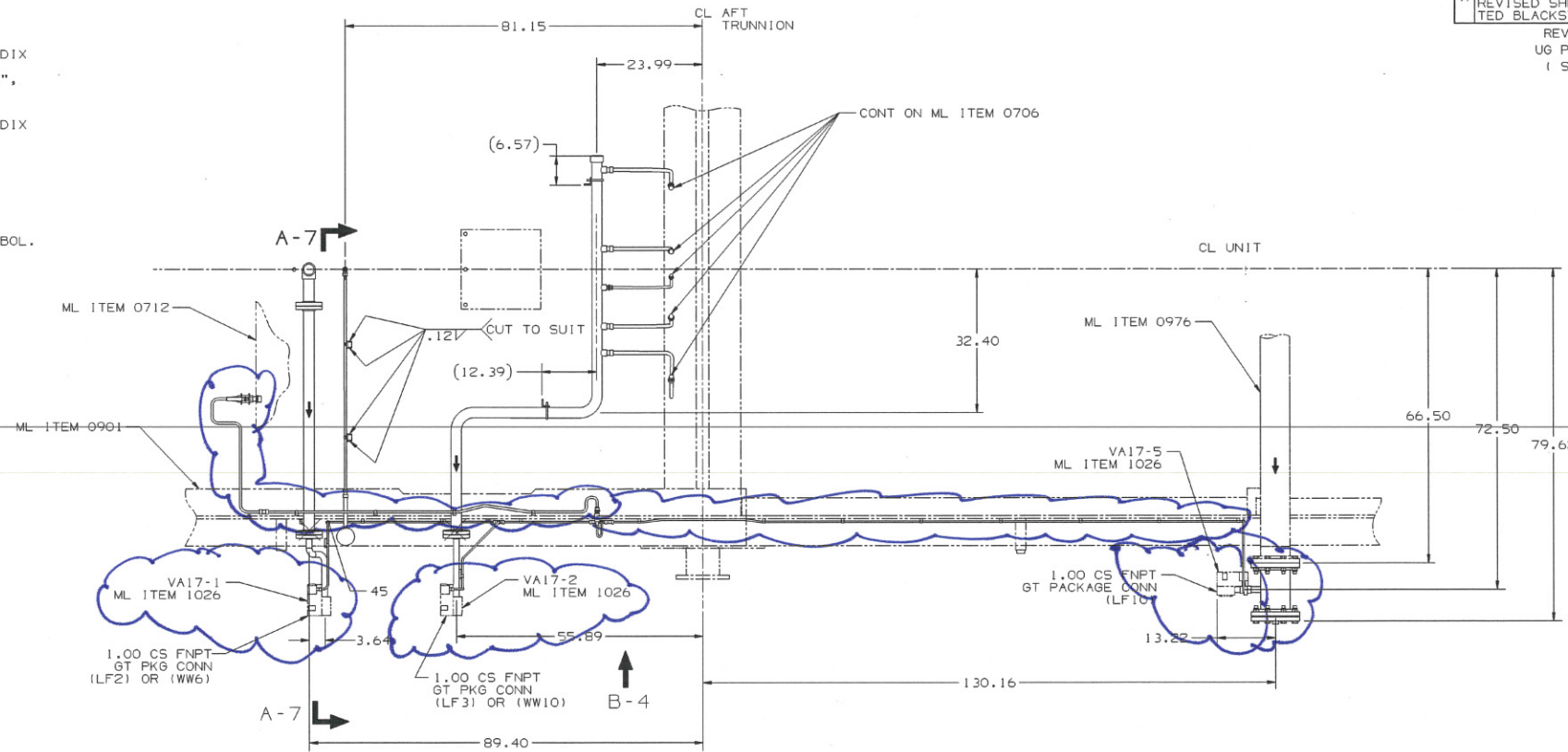
REV	DESCRIPTION	DATE	APPROVED
1	DC101001616		
2	UPDATED REV STATUS	01-02-08	FJS
3	REVISED SHEET 2	TSB	PDB
4	TED BLACKSTON		

REVISE ON CAD ONLY  
UG PART: 657075-0920  
( SPEC: 117E3872 )

SECTION D-7 (B-5)



SECTION A-7 (E-6)  
ROTATED 90° CCW



VIEW B-4 (E-5)

6	INSTR, CLN & PNT	ML ITEM 0108
5	INSTR, ASSY-TUBE & FTG	215A4435
4	WELDING-GENL SPEC	PBA-A01
3	WLD FAB OF GTRB PP	PBA-A03
2	APLD PRAC, PP	351A3700
1	APLD PRAC, GENL MACH	348A9200
11	NOMENCLATURE IDENT	

LIST OF COMPLEMENTARY DOCUMENTS

A	A	REV	REV STATUS
2	1	SH	OF SHEETS

UNLESS OTHERWISE SPECIFIED	SIGNATURES	DATE	GE Power Generation
DIMENSIONS ARE IN INCHES	DRYAN FRED J. SERRA	00-06-06	GENERAL ELECTRIC COMPANY
TOLERANCES ON:	CHEN M. WOLFE	00-06-15	GE-117E3872
2 PL DECIMALS ±	CHEN PAUL D. BLACK	00-06-15	
3 PL DECIMALS ±	DRYAN FRED J. SERRA	00-06-16	
ANGLES ±	CHEN M. WOLFE	00-06-15	
FRACTIONS ±			

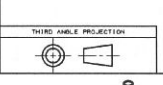
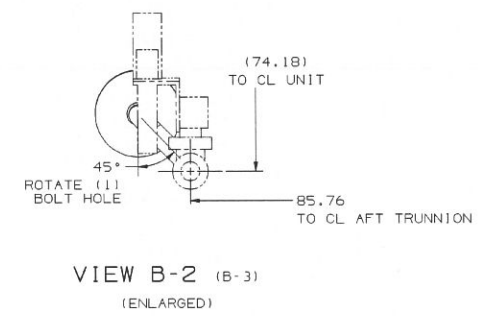
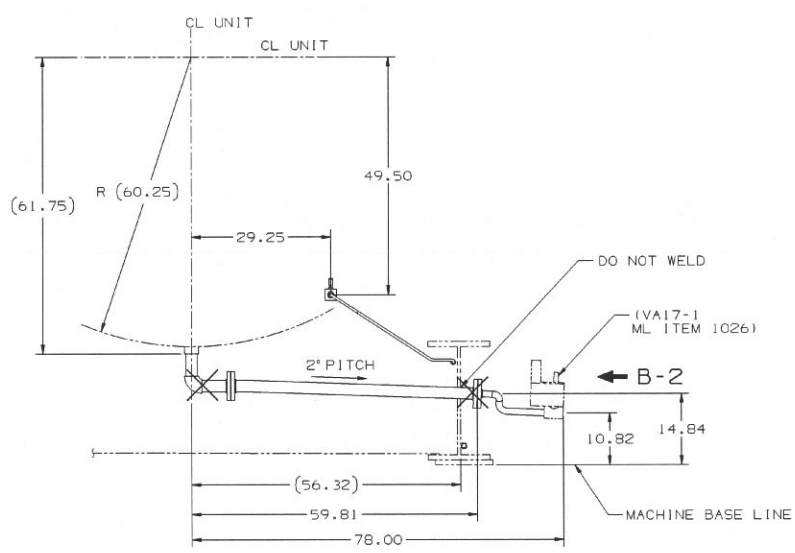
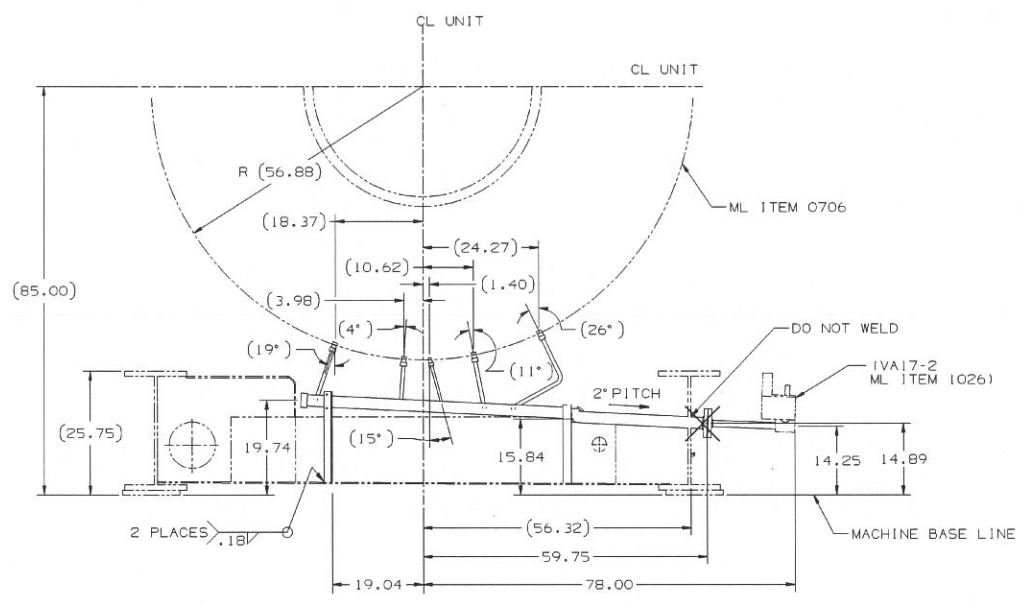
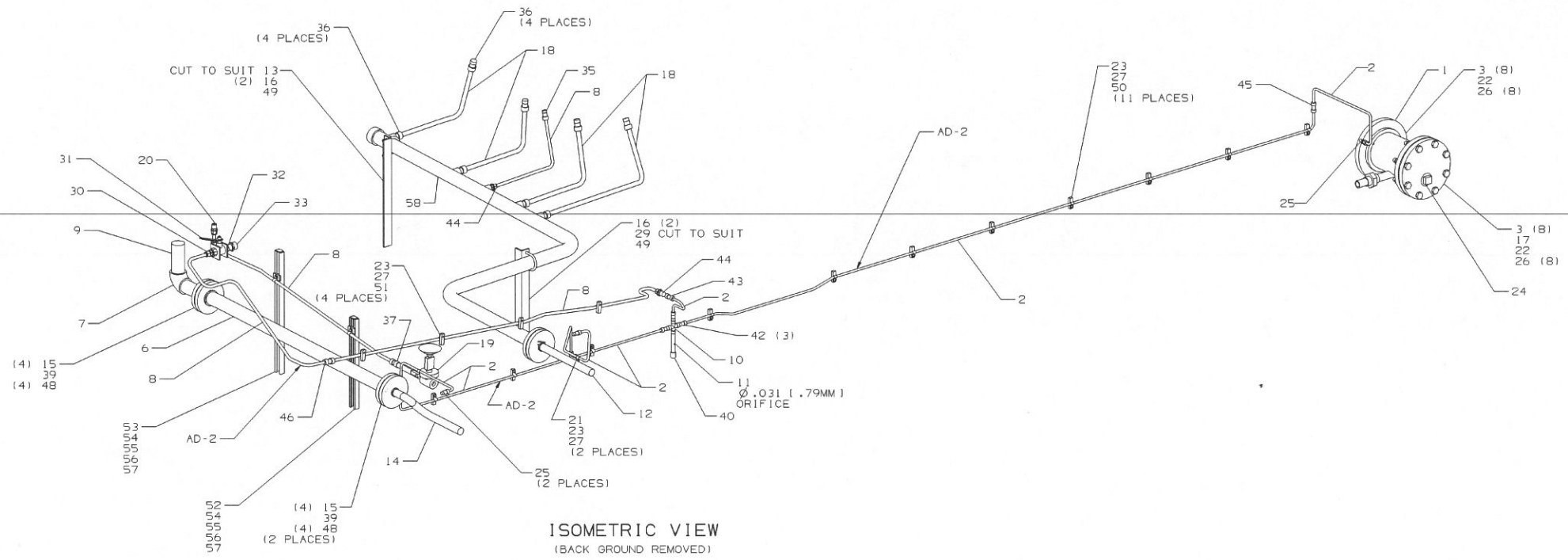
APPLIED PRACTICES 348A9200

SCALE NONE

117E3872

8 7 6 5 4 3 2 1

REV		DESCRIPTION	DATE	APPROVED
A		DC101001616 REPLACED FIND NUMBERS: 15:58 WAS:485 TED BLACKSTON	01-02-08 TSB	FJS PDB
REVISE ON CAD ONLY UG PART: G57075-0920 ( SPEC: 117E3872 )				



8 7 6 5 4 3 2 1

GENERAL ELECTRIC COMPANY GE Power Generation DRAWN: FRED J. SERVA ISSUED: FRED J. SERVA	SIZE E CASE CODE 00-06-06 00-06-16 SCALE NONE	DWG NO 117E3872	SHEET 2
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